Inspection Technologies:

CRxVision

Packed with innovative features to increase throughput, extend plate life and provide excellent image quality, the CRxVision is designed specifically for the inspection of welds. The scanner is developed to cover the stringent ISO 17636-2 Class A and B requirements, as well as ASTM, ASME and EN weld standards. Because of its versatility, it can also be used for many other applications across the NDT industry.
CRxVision: the versatile, new tabletop scanner from GE.

**Flexible**
accepting a wide range of sizes, shapes and classes of imaging plates

**Intuitive**
no gain setting or photomultiplier adjustments required when exposing various thicknesses

**Fast**
multiple plate scanning option: side-by-side and back-to-back with a flat transport path

**High Resolution**
new laser optics for profound reading and higher data extraction

**Extended Plate Life**
optimal mechanical handling of the imaging plate during scanning and erasing

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**Your Benefits:**

- Designed for extremely high throughput: 90 plates/hr at 70 microns or 28 plates/hr at 35 microns for a 10 x 40 cm (4.5 x 17”) plate. The scanner allows multiple imaging plates to be scanned simultaneously side-by-side and back-to-back as well as various lengths to be scanned together. This is a result of the straight and flat, in-line scan and erase transport path.  
  - **Ability to scan any shape or size of imaging plate** from 20 to 1500 mm (0.75 to 60") in length. Imaging plates can be exposed in any type of cassette, then simply removed and inserted directly into the scanner without the need of any type of adapter, template or leader.  
  - **A new innovative imaging plate design** now provides the GE CRxVision imaging plates with more flexibility. This new design allows each imaging plate the ability to return to a flat state after being constantly bent around pipes for the inspection of welds. This feature also helps improve productivity by allowing the imaging plates to be easily extracted and reinserted into cassettes.  
  - **Plate transport through the scanners is achieved by a magnetic transportation system.** This new combination of scanner and imaging plate design allows the imaging plate to be transported through the scanner without any mechanical handling of the phosphor ultimately extending the overall life of the plate.  
  - **The updated Rhythm RT software simplifies inspection workflow.** It now has the ability to automatically crop the images by detecting the physical edges of each individual plate when they are processed. Consequently, each individual plate can be separately identified and saved or grouped together and saved as one file.  
  - **The new scanner enjoys all the functionality offered by GE’s Rhythm Software giving the inspector the ability to view, enhance, measure, annotate and comment on the images.** The CRxVision system is completely DICOM compliant and compatible with all existing modules in GE’s Rhythm Software platform.

- The CRxVision can be used in ambient light conditions with suitable handling as the light cover protects the plates from light exposure during the scan cycle. The cover can be removed for work in darkrooms if required.

- The scanner weighs less than 45 kg (99 lbs) and has a footprint of 560 x 560 mm (22 x 22 inches). It extends to 560 x 1280 mm (22 x 50 inches) when the feed and exit tables are attached.

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**ASTM DICONDE Compliant**
fully compatible with GE’s existing Rhythm Software Platform

**Ambient Operation**
cover protects the imaging plate from light exposure

**Direct Laser Contact**
the laser beam is in direct contact with the imaging plate (no glass to obscure data collection)
Applications

Even though the CRxVision was designed for the inspection of welds, it also has the ability to cover a wide range of industrial radiography applications, from Oil & Gas to Aerospace, and from Power Generation to General NDT.

- Weld inspection
- Erosion/Corrosion inspection (CUI, FAC, etc.)
- Castings (in-process and final)
- Valve positioning
- Concrete and Structure inspection
- Government (Arsenals, National Laboratories, Proving Grounds)
- Military (in-service aircraft, ships, etc.)

In all applications the CRxVision offers the following significant benefits of digital radiography:

- No darkroom facilities/trucks needed
- Eliminate processing chemicals and chemical disposal/silver recovery
- Improved image interpretation and inspection quality level with FlashFilters™
- Consistent & operator–independent results with the Automated WT Measurement tool
- High reduction in retakes due to the wide dynamic range of the imaging plates
- No development time, as images are immediately available after scanning
- High reduction in storage space when archiving digital images
- Data management (trending) and data sharing advantages
- Fully DICONDE compliant

Rhythm RT for Workflow Optimization

Both GE’s Rhythm RT and Rhythm RT Lite provide a powerful, ASTM DICONDE Compliant operational software platform, which simplifies the overall inspection workflow.

After entering the component and technique data, select the required scan resolution and then the scanner will prompt you to insert the imaging plate. Once the imaging plate is scanned, the image will appear and any Region of Interest (ROI) may then be identified on the computer screen and enhancements, annotations and measurements applied. The files can be saved in TIFF, BMP, JPEG, and/or DICONDE formats.

**Rhythm RT workflow**

1. Select the required resolution
2. Enter the component and technique information
3. Insert the imaging plate(s) to start the cycle
4. Press scan
5. Select a specific ROI if desired
6. Send image to review
Functional Data
- **Principle:** High performance table-top flatbed scanner with contactless plate transport.
- **Eraser:** Inline.
- **Resolution:**
  - Standard resolution (SR): 70 µm.
  - High resolution (HR): 35 µm.
- **Maximum basic:**
  - Standard resolution (SR): 60 µm (6.25 LP/mm).
  - High resolution (HR): 46 µm (12.5 LP/mm).
- **Scan width:** 35 cm (14 inch).
- **Time to image:**
  - Standard resolution (SR): 40 sec.
  - High resolution (HR): 147 sec.
- **LUT:** Linear (native), Square root.
- **Bit depth:** 16 Bit.

Dimensions:
- Scanner: 56 x 56 x 47 cm (22" x 22" x 19").
- Scanner including I/O table and light cover: 128 x 56 x 47 cm (52" x 22" x 19").
- Weight:
  - Scanner: 45 kg (99 lbs).
  - Scanner including I/O table and light cover: 50 kg (110 lbs).
- **Interfaces:** Ethernet, RJ45.
- **Certifications:** CE, UL (NRTLus), cUL (cNRTLus), C-Tick, Customs Union Mark.

Environmental Conditions:
- **Operation Temp. allowed:** 15 °C to 35 °C (59 °F to 95 °F).
- **Relative humidity:** 15% to 80% (non-condensed).
- **Magnetic field:** Compliant with EN 61000-4-8, Level 2.
- **Transport:** IEC/721-3-2(1997) class 2K2 and 2M2, with the following restrictions:
  - Temperature: -25 °C to +55 °C (-13 °F to 131 °F).
  - Vibration: 5 to 200 Hz (vertical, longitudinal, transversal axis).
- **Magnetic conditions for transport:**
- **Shock specifications:**

Technical Specifications of CRxVision

**Electrical Data**
- **Operating voltage:** Auto-ranging external power supply from 100 V to 240 V, DC Output 24V.
- **Max. frequency:** 50/60 Hz.
- **Mains fuse protection:**
  - Europe: min. 10 A, max. 16 A.
  - USA & Japan: min. 10 A, max. 15 A.
- **Power consumption:**
  - Standby: 110 V - 240 V / 50-60 Hz.
  - During operation: 110 V - 240 V / 50-60 Hz, max. 240 W (absolute peak).

**Application Compliance**
- **ASME Code Section V Article 2.**
- **ISO 17636-2.**
- **EN14784-1 IPS, IPS-2: 1/80, IPU: 1/40.**
- **EN2446-06 IPS, IPS-2: S/80, IPU: S/40.**
- **Verified with X-ray, Ir-192, Se-75, Co-60.**
- **Certified by BAM.**

**Accessories**
- **For table with light cover:** Quick mountable, stainless steel, input/output table set with 43 cm (17") tray length and light cover for input side.
- **Long I/O table:** Input/output extension for long plates scanning 150 cm (59").
- **Flight Case:** Robust Flight Case with shock-absorbers, wheels, ruggedized handles and compartments for I/O tables, laptop, accessories.

**Imaging Plates**
- **IPC2:** High speed plate - Use: CRxVision can scan any shape or size imaging plate from 20 to 1500 mm (0.75 to 60") in length.
- **IPS:** High resolution.
- **IPS2:** High resolution.
- **IPU:** Extremely high resolution (X-ray).
- **Cassettes:** Flexible cassettes (PVC or vinyl envelopes) and different sizes.
- **Hard cassettes:** For defined exposure conditions: 35 x 43 cm, 20 x 24 cm, 24 x 30 cm, 15 x 30 cm 14" x 17", 8" x 10", 10" x 12", 6" x 12".

**Imaging Plates**
- **Ge’s four imaging plate types are as follows:**
  - **IPC2:** Standard Resolution & High-Speed - for general purpose.
  - **IPS:** High Resolution & Medium Speed - for inspection of welds.
  - **IPS2:** High Resolution & Medium Speed - for inspection of welds.
  - **IPU:** Extreme High Resolution & Slow Speed - for extremely high resolution applications when very low micron range sensitivity is required.

Plates are available in various size formats ranging from 70 mm (2.76") wide to 1500 mm (60") in length.

Protective Cassettes
- A range of flexible and hard cassettes are also available. Both versions may be supplied with or without lead, depending on the application.
Regional Offices

Europe
Germany
Niels-Bohr-Str. 7
31515 Wunstorf
P.O. Box 6241
31510 Wunstorf
+49 5031 172 0
Bogenstr. 41
22926 Ahrensburg
+49 4102 807 117

Belgium
Roderveldlaan 5
2600 Berchem
+32 3 456 2820

United Kingdom
Fir Tree Lane
Groby LE6 0FH
+44 845 601 5771

France
68, Chemin des Ormeaux
Limonest 69760
+33 47 217 9216

Spain
San Maximo, 31, Planta 4A, Nave 6
Madrid 28041
+34 915 500 59 90

Americas
United States
50 Industrial Park Road
Lewistown, PA 17044
+1 866 243 2638 (toll free)
+1 717 242 0327

201 Beltway Green
Pasadena, Texas 77503
+1 855 232 7470

Brazil
Av. Maria Coelho Aguiar, 215
Building C, 6th floor
Jd. Sao Luiz - Sao Paulo - SP
CEP 05804-900 – Brazil
+55 11 3614-1840

Asia
China
5F, Building 1, No.1 Huatuo Road,
Zhangjiang High-Tech Park,
Shanghai 201203
+86 800 915 9966 (toll-free)
+86 (0) 21-3877 7888
Unit 1602, 16/F Sing Pao Building
101 King’s Road
North Point
Hong Kong
+852 2877 0801

Japan
Harumi Island Triton Square Office Tower X
1-8-10, Harumi, Chuo-ku, Tokyo 104-6023
Tel: +81 3 6890 4567
Fax: +81 3 6864 1738

GE has sales and service offices all over the world.
Below are some of our locations. Visit www.ge-mcs.com for a complete listing.

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